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10 amp, 3 phase 220-240 volts, 0.2-400 Hz output. These came off a HOLZHER SPRINT 1417 edgebander.

### **Biesse CNC Control | CNI RT 480 | CNC Parts for Sale | IPWCNC**

The Rover Plast J FT is a simple, accessible and intuitive high-tech solution. Reduced tooling and set-up

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times Reduced machining times thanks to the tool change magazine with 7 or 8 positions (Rover Plast JFT 1224 and Rover Plast J FT 1530 respectively). Integral protection of the working unit for maximum safety and machining

## **Rover - Biesse**

Short description . The machine series

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Biesse Rover 322/Rover 336 was built from about the mid-1990s until 2000, by Biesse. Both machine types only differ in the length of the X-axis. Basic equipment . Working range 2.700 x 1.204 mm, control CNi RT480, optional CNi XNC, 26 vertical drills, 6 drills horizontal X, 2 drills horizontal Y, 3 free spaces for mounting the following



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Biesse Type Rover 322 CNC Processing  
Centre / Routing & Boring Machine. With  
CNI RT 480 Control.

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## **Biesse Rover 322**

Short description . Portal machine, which was introduced as the successor of the Biesse Rover 342 around 1993..

Equipment . Working range 3.200 x 1.325 mm, opening height 115 mm; control CNI RT480 (later replaced by CNI XNC); 31 drills vertical, 6 drills horizontal in X, 4 drills horizontal in Y; 5 mounting

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spaces, which could be configured relatively freely.

## **BIESSE ROVER 346 - WOOD TEC PEDIA**

Since 1969 Biesse has designed, manufactured and marketed a comprehensive range of Woodworking Machines and Advanced Materials CNC

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Machinery. Enter in Biesse WorldWide site.

## **Biesse WW - Woodworking Machines and Systems Advanced ...**

Hi Daniel, the XNC is the first generation of Pc front end machines from Biesse, I program at machine with my NC1000 but it is a lot like my old CNI 481 on

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Rover 18. You should not need any additional software to get started we use controller and VCarve Pro. for all odd routing shapes etc.

## **CNC Newby - Biesse rover 322 - XNC Controller - WOODWEB's ...**

Parts Manuals, Ge Marquette Solar 8000  
Manual, Sharp Ms722 Minidisc Recorder

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Specifications: Workfields: X-Axis  
3,200mm, Y-Axis 1,325mm, Z-Axis

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130mm, max. material thickness  
115mm. Eight movable work ...

### **Biesse Rover 346 CNC Router**

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Woodworking Router OEM: Biesse S.p.A.  
Woodworking Machinery Year: 1994  
Model: Rover 322 Electrics: 200 - 600  
Volt/3 Phase/60 Cycle Motor (main): 9 HP

## **Biesse CNC Rover 322 Router & Boring Machine (Newberg, OR ...**

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## **makeactivitiescount.com**

I wrote a program for reading and writing disks in CNI format, and a simple program editor (see screenshot). My machine is a Biesse Rover 346, if there is someone interested in testing the program with other RT480 machines please contact me. I need a postprocessor for the Biesse Rover 346,



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if anyone can help me with that I will be very grateful.

### **Commercial CNC Wood Routers > CNI floppy format**

Below is the process How to reset the PLC on the RT480 control 1. Old PLC versions (12 or smaller) • Go to the Editor page • Press the window key •

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Select PLC • Select the PLC softkey •  
Select the EDIT softkey • Find the line  
that says: INSTR OPER.1 OPER.2 FILL  
1000 1077 • Change the 1077 to 1177 •  
Halt the PLC • Put the PLC ...

### **Re: Biesse Rover 321 Inverter Problem**

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